

Appl. No. 10/731,937
Atty. Docket No. CM1976C
Amdt. dated 10/7/2004
Reply to Office Action of June 30, 2004

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

Claim 1. (Amended) A process of making a holographic structure comprising:

producing a pattern on an organic solvent based embossed embossable layer to form an embossed layer exhibiting a holographic effect;

applying a metallic layer onto said embossed layer; and

applying a primer and a printing ink layer onto said metallic layer such that said printing layer and said metallic layer are solely separated by said primer,

wherein said embossable layer comprises a polyester film and an acrylic based lacquer applied to said polyester film.

wherein said primer is water solvent based and wherein said printing ink layer is organic solvent based.

Claims 2-3. (Canceled)

Claim 4. (Amended) The process of claim [[2]]1 further comprising the step of laminating said thermoplastic film to a second thermoplastic film.

Claim 5. (Original) The process of claim 1 wherein said metallic layer is an aluminum layer.

Claim 6. (Canceled)

Claim 7. (Original) The process of claim 1 wherein said ink layer comprises a colored ink and a white ink, said colored ink comprising ethanol as an organic solvent and said white ink comprising ethyl-acetate as an organic solvent.

Claim 8. (Original) The process of claim 1 wherein said water solvent based primer comprises acrylic compounds.

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Claim 9. (Canceled)